

# POWERFLEX®

## PART NUMBER

# PFF85-1605

## DESCRIPTION

### FRONT SUBFRAME MOUNTING BUSH

## INSTALLATION GUIDE

### Contents (parts per pack):

4 x Polyurethane A Bushes	4 x Zinc Plated Mild Steel Cups
4 x Polyurethane B Bushes	4 x Aluminium Sleeves
8 x Zinc Plated Washers	4 x PTFE/Silicone Grease

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

### Fitting Instructions:

1. Remove the original bush from the subframe.
2. Clean any dirt and corrosion from bore of the subframe and file off any sharp edges.
3. Push the polyurethane A part, with the thinner lip, into the bore of the subframe from the top, as shown in figure 1.
4. Push the polyurethane B part, with the thicker lip, into the bore of the subframe from the bottom as shown in figure 1.
5. Apply some of the supplied grease to the bore of the polyurethane parts, and insert the stainless steel sleeve into the bore from the top until it sits flush with the top surface of the bush.
6. Fit a zinc plated washer over the steel cup, so that the washer is sitting on the lip of the cup. Push the cup and washer into the bush from the bottom, as shown in figure 1.
7. Refit to the chassis using the original bolt and tension all hardware to manufacturers recommended torque settings.

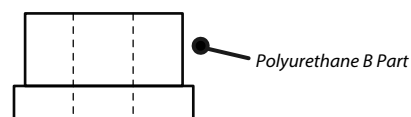
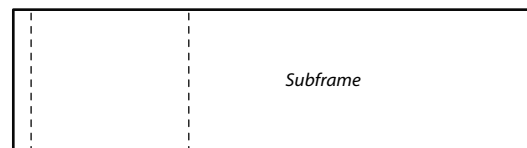
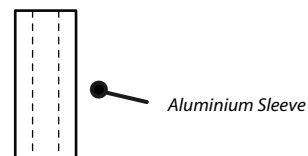


Figure 1